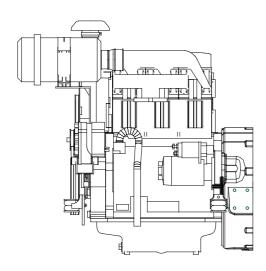
# TR Series Air-cooled Engines



TR661G2

fixed speeds 1500/1800 rpm

114 - 143 kWm | 155 - 194 bhp



# DESIGN FEATURES AND EQUIPMENT

- Air cooling system
- 12V /24V Starter Motor
- 12V /24V charged generator
- Diesel engine electrical shutdown device (Generator application only)
- Automatic belt tensioner
- V-belt broken warning device
- Belt guard (Generator application only)
- 4 Engine elastic supports
- SAE Flywheel and housing
- Oil filter
- Fuel filter
- Air cleaner
- Oil temperature sensor and alarm switch
- Oil pressure sensor and alarm switch
- Electronic governing system

## **OVER VIEW**

The engine is designed for Power Generating Application and is suitable for use in any stage II emission territory. It is durable, reliable and easy for maintenance.

#### **OPTIONAL ITEMS**

- Absorption type exhaust silencer suitable for remote mounting
- Spark arrestor type exhaust silencer
- Exhaust manifold-cum-silencer (Non-turbocharger engine only)
- Diesel engine supports suitable for rigidly mountings
- Pre-heating system aim for starting from -5 to -40°C
- 12V/ 24V Diesel engine electrical adjusting speed control device
- Mechanical shutdown lever
- All kinds of meter for diesel engine

Note: The final interpretation is reserved by Lister Petter Engine Company.

#### Note:

For further information and approval please contact Application Department

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POWER OUTPUTS   STAGE II EMISSIONS RATINGS							
Model Speed, RPM	Speed,	Power	Engine Net		Standard Generator Output*		
	RPM		kW	bhp	Power	kVA	kWe
TR661G2	1500	Prime	114	155	PRP	125	100
		Standby	125	170	ESP	138	110
TR661G2	1800	Prime	130	177	PRP	147	118
		Standby	143	194	ESP	162	130

<sup>\*</sup>The suggested continuous power is 80% prime power.

#### **DATA SHEET**

General Engine Data						
Model	TR661G2					
Time	4-stroke in-line, air cooled					
Туре	Turbo charging air cooler					
Combustion System	direct injection					
Cylinder type	replaceable cylinder liner					
Cylinder No.	6					
Bore/ Stroke	102×125mm					
Displacement 6.128L						
Compression Ratio 19: 1						
Firing Order	1-5-3-6-2-4					
Injection Timing	18°BTDC					
BMEP Pressure 2.5~3.0MPa						
Direction of Rotation Anticlockwise from flywheel housing side						
Flywheel Housing SAE3						
Flywheel SAE 10-11.5						
Valve system						
Туре	Overhead valve type					
Number of valve	ve Intake 1, exhaust 1 per cylinder					
Valve lashes at cold	Intake 0.15mm					
valve lasties at colu	Exhaust 0.15mm					
Valve timing						
	Open	Close				
Intake valve	52°.BTDC 73°.ABDC					
Exhaust valve	77°.BBDC 52°.ATDC					

# RATING DEFINITIONS TO ISO 3046

#### **ISO Standard Conditions**

Barometric pressure 100 kPa Relative humidity 30% Ambient air temperature at the intake manifold 25°C

#### **Power Standards**

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal, 8.42 lb/lmp gal).

Rating definition has basis in ISO 3046 & 8258-1, the tolerance of engine power is  $\pm 3\%$ 

Standby power rating is the supply of max emergency power under running variable load for the duration of none availability of the Mains, NO OVERLOAD capacity is adopted at this rating, furthermore, this published standby rating can be operated 500 hour/ year.

Prime Power rating is available for unlimited hours per year with variable load, of which are average engine load factor is 80% of the published prime power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation is permitted.

**Base load** is available for continuous published baseload power.

#### Derating

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

#### Notes:

- 1.Power ratings are measured at the flywheel end.
- 2.. Power ratings and fuel consumption figures apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment.
- \* The power output of the generator data is calculated using a typical efficiency of the AC generator. The kVA and kWe values are converted as per standard power factor 0.8. Generator data is for reference only.

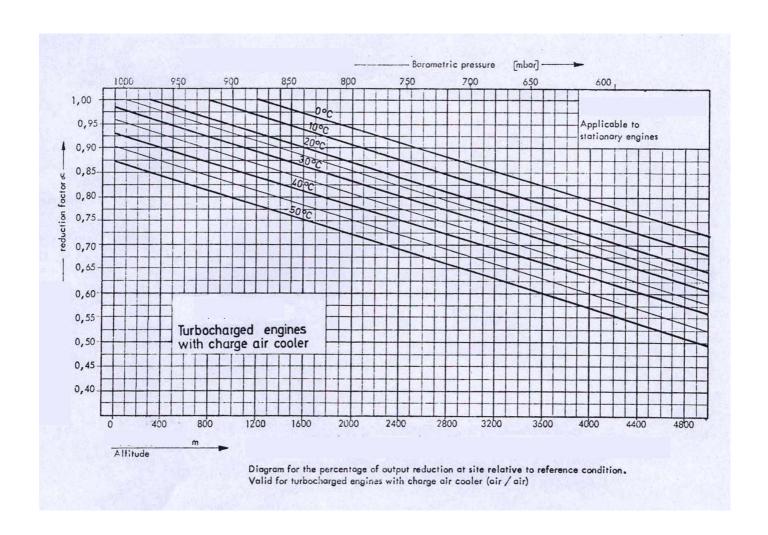
Fuel System				
Injection pump	Inline "A" type			
Governor	Electronic governing			
Fuel lift pump	Mechanical			
Nozzle	Multipoint			
Injection pressure	250kg/cm <sup>2</sup>			
Fuel filter	Paper filter type			
Fuel	Diesel			
Lubrication system				
Lubrication type	Pressure supply			
Oil pump	Gear driven			
Oil filter	Paper filter type			
Oil pan	Max. 11L min. 7.4L			
	Fan side 18°			
	Flywheel side 20°			
Inclination	Motor side 37°			
	Oil pump side 40°			
Lube oil grade	According to operating manual			
Cooling system				
Cooling type	Air cooled			
Fan	Air suction, aluminum			
Electrical system				
Alternator	14V×65A			
Voltage regulation	Built-in IC regulator			
Starter motor	12V×3.8kW			
Intake and exhaust system				
Cooling air flow	4410m <sup>3</sup> /h			
Combustion air flow	600m³/h			
Max. intake pressure	55 ( 10 <sup>2</sup> Pa )			
Max. exhaust pressure	90 ( 10 <sup>2</sup> Pa )			
Exhaust temperature	570°C			

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APPROXIMATE FUEL CONSUMPTION							
TR661G2	1500	Orpm	1800	1800rpm			
LOAD	g/kWh	l/h	g/kWh	l/h			
50%	241	16.45	245	19.07			
75%	228	23.35	229	26.74			
100%	225	30.72	226	35.19			
110%	229	34.39	230	39.39			

<sup>\*</sup>Diesel fuel density 0.835 g/cm³

## **POWER DERATING**



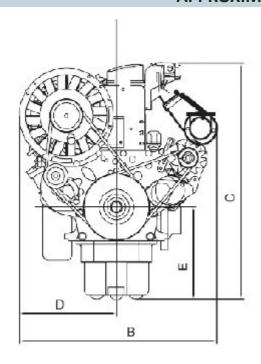
<sup>\*</sup> Estimating the effect of altitude & temperature for the engine output relative to ISO reference condition at sea level.

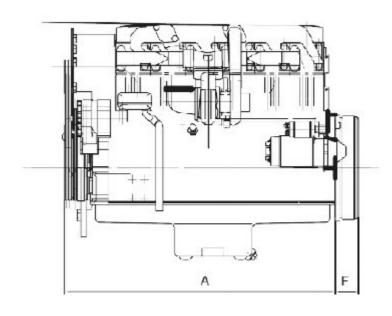
<sup>\*</sup> Inquiry should always be made to the technical department of the respective manufacturer if the attitude is higher than the diagram.

# **ENGINE NOISE LEVELS**

 $\begin{array}{c} & \text{Engine Model} \\ & \text{TR661G2} \\ \\ \text{Sound pressure level at1m} & \leq 100 \text{ dB(A)} \\ \end{array}$ 

# **APPROXIMATE DIMENSIONS AND WEIGHT**





Engine Size/mm)	Δ	p C		<b>D</b>	г	F	
Engine Size(mm)	А	В	C	U	E	SAE 8-10	SAE 10-11.5
TR661G2	1003	711	920	363	278	105	88

Engine Dry Weight	535kg

TYPICAL PACKING CASE DIMENSIONS							
Engine packing case dimensions	C	Container quantitie	S				
L*W*H(mm)	20FT	40FT	40HQ				
ТВА	ТВА	ТВА	ТВА				



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