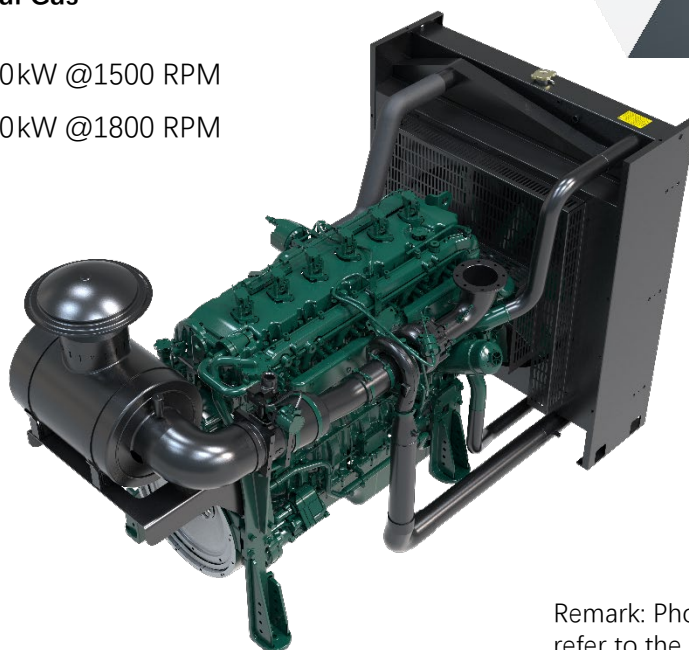


# Natural Gas Engines



## LP6E128NG1 Natural Gas Engine

PRIME 300kW @1500 RPM  
PRIME 300kW @1800 RPM



Remark: Photos are for reference only, please refer to the actual product

### ENGINE BASIC DATA

Type	4-stroke-cycle, in-line, 6 cylinders
Bore / Stroke (mm)	130/161
Piston displacement (L)	12.8
Compression Ratio	11.5 : 1
Aspiration	Turbocharged intercooled
Rated speed (rpm)	1500/1800
Direction of rotation (flywheel end)	CCW
Flywheel housing	SAE1
Flywheel diameter	14"
Number of flywheel teeth	143
Ignition system	Digital ignition
Ignition order	1-5-3-6-2-4
Governor type	ECU

### WEIGHTS AND DIMENSIONS

Net weight (kg)	1065
Length X Width X Height (mm)	2408 X 1130 X 1557

**ENGINE PERFORMANCE DATA**

Load (%)	100	75	50
Input gas energy (kW)	775.2	584.4	391.6
Engine power (kW)	300	225	150
Brake mean effective pressure (bar)	13	9.8	6.5
Gas consumption (m <sup>3</sup> /h)	84.5	63.7	42.7
Air to fuel ratio	16 : 1	15 : 1	14.5 : 1
Heat rejection to coolant (kW)	124.0	97.0	66.6
Heat rejection to aftercooler (kW)	58.1	43.8	29.4
Heat rejection to exhaust (kW)	251.9	186.4	121.4
Heat rejection to atmosphere (kW)	41.1	32.1	24.3

**EFFICIENCY**

Mechanical efficiency (%)	38.7	38.5	38.3
Thermal efficiency (%)	48.5	48.5	48
Total efficiency (%)	87.2	87	86.3

**ENGINE EMISSIONS DATA**

NO <sub>x</sub> @(5% oxygen content, 100% load)	<500 mg/Nm <sup>3</sup>
CO @(5% oxygen content, 100% load)	<650 mg/Nm <sup>3</sup>

**GASEOUS FUEL SYSTEM**

Gaseous fuel type	Natural gas
Acceptable gas fuel	Pipeline quality natural gas
Combustion system type	Lean-burn
Minimum fuel supply pressure (kPa)	≥10
Maximum fuel supply pressure (kPa)	<45
Maximum fuel pressure variation	+/-3%
Maximum fuel temperature (°C)	≤40
Minimum Gas methane number (MN)	80
Minimum low heat value (LHV, MJ/m <sup>3</sup> )	33

**INTAKE AND EXHAUST SYSTEM**

Combustion air inlet flow rate (m <sup>3</sup> /h)	1140
Maximum allowable intake air restriction (kPa)	6.5
Intake manifold pressure (kPa)	129
Exhaust gas flow rate (m <sup>3</sup> /h)	2736
Exhaust stack temperature (°C)	680
Exhaust system backpressure (maximum allowable) (kPa)	10±1

## LUBRICATION SYSTEM

Oil pressure @ low idle (kPa)	100±10
Oil pressure @ rated speed (kPa)	550±10
Maximum allowable oil temperature (°C)	120
Lube oil consumption (g/kW·h)	< 0.8
Total system capacity (including filter) (L)	42

## COOLING SYSTEM

Engine coolant capacity (L)	30
Radiator coolant capacity (L)	42
Total coolant capacity (L)	72

## ENGINE NOISE DATA - @ 100% LOAD

Noise level @ 1 m	≤99 dB (A)
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\*Note: Due to the difference in gas composition, the above data is for reference only.

### Technical parameters:

Applicable standards:

Based on ISO-3046

Standard conditions:

Air pressure: 1000 mbar or 100 m above sea level

Air temperature: 25°C or 298 K

Relative humidity: 30%

Engine output derating:

for plants installed at > 500 m above sea level and/or intake temperature > 30°C, the reduction of engine power is determined for each project.

Gas quality:

according to TA

Gas flow  
pressure: mbar

### Ratings Definitions

#### Standby

Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby rated kWe. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

#### Prime

Output available with varying load for an unlimited time. Average power output is 70% of the prime rated kWe. Typical peak demand is 100% of prime rated kWe with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

#### Continuous

Output available with non-varying load for an unlimited time. Average power output is 70-100% of the continuous rated kWe. Typical peak demand is 100% of continuous rated kWe for 100% of the operating hours.



#### Head Office

Lister Petter Engine Company Limited

Rutland House, Minerva Business Park,  
Lynch Wood, Peterborough, PE2 6PZ.

#### Distributor Address



enquiry@listerpetter.com  
www.listerpetter.com